O-Zone™ Plus Series

(O-Zone Plus , O-Zone XL Plus)

Owner's Manual

O-Zone Plus Shown

Thank you for purchasing the O-Zone Plus. Your new play platform has been designed and constructed to provide you, your family and friends lasting memories and hours of exciting fun on the water.
We at RAVE Sports want your experience with the O-Zone Plus to be the best it can be. Therefore, please take a few minutes to read the information contained in this manual before inflating and using your new O-Zone Plus. Although the product is simple to use, this manual contains important safety information that you and others must understand to safely enjoy the O-Zone Plus.

Using the O-Zone Plus – like any action sports or recreational activity involving motion – involves a risk of injury. Improper use of the O-Zone Plus, including reckless or careless behavior, neglect or misuse of the equipment, or inadequate supervision of children and others using the O-Zone Plus, can result in serious personal injury or death.

Read all instructions and warnings provided to you in this owner's manual and printed on the O-Zone Plus. Always act responsibly, provide proper supervision for children and others, and make sure that you and all other persons using the O-Zone Plus are in good physical condition.
It is the owner's responsibility to inform all users of the product safety rules and warnings contained herein.
Do not use the O-Zone Plus unless you are fully aware of and willing to accept these risks and responsibilities.

• This product is designed for use in open areas. Be sure there is adequate clearance from hard surfaces or obstructions above, below and around the product.
• Do not exceed 1 PSI if filling with compressed air. Excessive pressure can cause the tube to rupture, with potentially damaging force to eyes, ears, skin and limbs.
• Do not exceed the recommended weight capacity for your particular product:
O-Zone Plus: 240 lbs.
O-Zone XL Plus: 350 lbs.

Contents in this package

1. Bounce platform
2. Slide with attachment ropes
3. Boarding platform with attachment rope
4. Anchor bag
5. Owner’s manual
6. Repair patch
7. Warranty registration form

Please make sure you have received the contents listed then record the following information for future reference.

Set Up

1. Locate a clean, flat area of approximately 15 ft. in diameter that is free of hard obstructions, abrasive materials, and sharp objects. Carefully spread out the tube so the graphics and mesh surface are facing up.
2. For quick inflation, unscrew the valve body from the base.
3. Using an 110V inflator/deflator or large volume hand pump, inflate until yellow indicator is between the A and B marks on the inflation gauge. Quickly screw in valve body. To top off, unscrew top valve cap only and add air. To reduce the amount of air in the tube, turn the lower main valve body approximately 1 full turn counter clockwise or until you hear air escaping. Note: refer to step 4 if the tube feels too soft or you are unsure whether the gauge is working properly.
4. DO NOT OVERINFLATE! Inflate only until the jump surface is taut and the bouncer tube reaches a vertical height of approximately 28” high for the O-Zone Plus and 36” high for the O-Zone XL Plus.
5. Inflate boarding platform until it becomes firm. Do not over inflate by continuing to inflate beyond this point. Note: a firm platform will be easier to board than a soft one.

   Note: Some wrinkles may remain in the tube at this proper pressure and will lessen over time. It is normal for the air pressure within the tube to fluctuate depending on air and water temperatures. It may be necessary to check and release some air pressure from your product throughout the day.
6. Although the O-Zone Plus is not intended to be anchored continuously for any length of time, a day-use anchor bag is included. Simply fill the anchor bag with sand from the lake shore or lake bottom. This will create a 40-lb. anchor that can be emptied and rinsed after each use.

7. Carry (DO NOT DRAG) your O-Zone product to the water. Flip bouncer upside down in shallow water. Tie a knot in one end of lacing rope. Align large grommet holes of apron over the three rope holders on the underside of the boarding platform. Starting at the outermost rope holder on the bottom of the bouncer, lace alternately between bouncer and boarding platform. Loosely tie other end of rope.

   Flip entire unit face up in the water. Pull rope until the platform is snug against side of bouncer and there is no gap.

   Check to make sure rope is spread evenly between rope holders. Tie off rope to keep the boarding platform snug to the bouncer.

   Periodically check to ensure the protective apron is laying flat over the ropes and the ropes are not exposed between the boarding platform and the bouncer.

Inflating and connecting the slide

1. Inflate the main body chamber of the slide. DO NOT OVER INFLATE. Inflate until firm and the slide stands upright.
2. Inflate both side rails on top of slide until firm. DO NOT OVER INFLATE as the heat of the sun will cause the air to expand. Release air throughout day if necessary.

   Note: Moisten the plug of the clear stem valve prior to inserting it into the valve and push plug into the valve body fully.

3. Carry slide to the water and position next to the O-Zone directly opposite from the boarding platform.
4. Tie a knot at one end of each slide attachment rope.
5. Working from the top down, feed the rope through mounts A through F as shown. Loop twice through point E and finish by tying at point F.
6. Lace other side of slide in the same fashion.
7. Adjust connection lacing, if necessary, to provide equal tension on both sides and to ensure the slide is squarely and securely fastened to the O-Zone.
8. Move to proper water depth and attach anchor bag rope to the single rope holder located low on the outside of the tube, opposite the boarding platform. Adjust anchor line to a length slightly greater than the water depth and tie off rope. Leave a little slack in the anchor line to accommodate the vertical motion of the O-Zone when in use.

Before using your O-Zone, please read and follow all warnings and safety instructions.

• This product is intended for use on large bodies of water only.

• Anchor in at least 8 feet of water and in an area that is most protected from wind. Do not use in swimming pools or within 15 feet of boats, docks or other hard obstructions.

• Not recommended for children under six years of age. Use only with mature, knowledgeable supervision.

• Do not attempt or allow somersaults or other acrobatic maneuvers. Improper landing during these maneuvers can produce serious risk of broken bones, cuts, nerve damage, spinal cord or brain injury, or death.

• Do not dive off or swim under this product. If you choose to jump off the product, always enter the water feet first.

• This is not a personal flotation device. Always wear a U.S. Coast Guard approved Type III PFD vest.

• Never tow this product behind a boat or other watercraft.

• Inspect the area beneath and around the product before each use to ensure adequate clearance from obstructions. Ask about local water conditions before using the O-Zone Plus in unfamiliar water.

• Secure access. Deflate and store when not in use.

• Never use the product under the influence of alcohol or drugs.

• Do not attempt to climb on board or stand on the grab lines around the perimeter of the tube.

• Never use the product after sunset, before dawn, or any other time when lighting conditions are poor.

• Never use the product in rough surface water conditions, during storms, or when there is lightning. If an unexpected storm arises while using the O-Zone Plus, seek shelter on shore. Do not stay on the product.

• Always stay under control while using the product.

• Inspect the O-Zone Plus before each use for worn or damaged parts.

• Never use product while tired or fatigued. Use extreme caution while swimming between the shore and the O-Zone Plus. Do not attempt to swim this distance if you are tired or fatigued.

Troubleshooting

Won't hold air:

• Check main valve to insure plastic ring is not caught under the seal or cap.

• Be sure the valve and cap is screwed in straight and tight. A cross threaded valve can cause leakage.

• Check stem valves to insure plugs are fully seated down into valve body.

• Check for holes in product following the procedures in the "Repairs" section.

Repairs

• Inflate the tube firmly and locate the leak by spraying the tube with soapy water. Bubbles will appear where there is a leak.

• Determine the hole size and cut a circular patch ½ - 1 inch wider than the hole.

- Remove air from the tube and dry tube completely where the patch is to be applied.
- Peel off paper back from patch, apply repair patch to area and work out any air bubbles from beneath the patch.
- Apply weight to the patched area for one hour before re-inflating.

Storage

- Clean the tube and surface with mild soap and water and allow to dry completely before folding and storing.
- Deflate bouncer, slide, and boarding platform completely by removing main valve bodies from the valves bases and opening the plugs.
- Consider packing mothballs for maximum protection from mice and insects.
- Do not store directly on concrete.